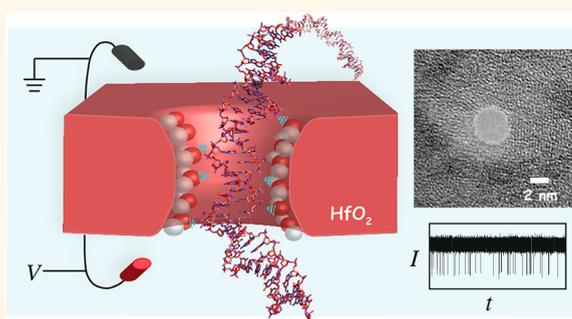


# Slow DNA Transport through Nanopores in Hafnium Oxide Membranes

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**ABSTRACT** We present a study of double- and single-stranded DNA transport through nanopores fabricated in ultrathin (2–7 nm thick) free-standing hafnium oxide (HfO<sub>2</sub>) membranes. The high chemical stability of ultrathin HfO<sub>2</sub> enables long-lived experiments with <2 nm diameter pores that last several hours, in which we observe >50 000 DNA translocations with no detectable pore expansion. Mean DNA velocities are slower than velocities through comparable silicon nitride pores, providing evidence that HfO<sub>2</sub> nanopores have favorable physicochemical interactions with nucleic acids that can be leveraged to slow down DNA in a nanopore.



**KEYWORDS:** single-molecule · translocations · DNA sequencing · atomic layer deposition

Natural and synthetic nanopores are increasingly popular tools for characterizing various biomolecules and their complexes at the single-molecule level.<sup>1–3</sup> Pioneered by the demonstration of voltage-driven, single-file transport of DNA molecules through a lipid-embedded  $\alpha$ -hemolysin protein channel,<sup>4</sup> nanopore research has been fueled by new potential applications for genomic analysis and DNA sequencing.<sup>5–7</sup> In this method, electrochemical bias applied across a nanopore in aqueous electrolyte medium generates highly localized electrophoretic forces that are used to drive biopolymers through the nanopore. Discrete fluctuations in the ion current as a function of time yield information about biopolymer size, sequence, and concentration. Nanopores are attractive apparatuses for mapping<sup>8,9</sup> and quantifying<sup>10–14</sup> interactions within biomolecular complexes. Fabrication of synthetic nanopores by irradiation using electron beams,<sup>15</sup> ion beams,<sup>16</sup> and He beams<sup>17</sup> has gained popularity due to a more flexible pore geometry that accommodates various-sized biopolymers, as well as the

intriguing potential to explore various biopolymer/materials interfaces.

A significant hurdle for nanopore-based analysis of DNA, RNA, and protein molecules has been that the reported translocation speeds are too fast relative to the speed at which current is detected using conventional patch-clamp amplifiers.<sup>2</sup> Various systematic explorations of biomolecular transport through synthetic nanopores suggest that biopolymer detection requires a combination of nanopores with optimal geometry (diameter and thickness),<sup>18–23</sup> surface properties,<sup>24–26</sup> and improved temporal resolutions.<sup>23,27</sup> While nanopores in silicon oxide<sup>28</sup> and silicon nitride (SiN<sub>x</sub>) membranes with various geometries have been thoroughly studied, their physical stability is compromised by unavoidable chemical damage during<sup>29,30</sup> and after<sup>31</sup> pore fabrication. This material instability has set a practical limit on membrane thicknesses that can be used for SiN<sub>x</sub> membranes (~5–10 nm).<sup>20,23,32,33</sup> This limitation compromises the durability and performance of ultrathin and ultrasmall solid-state nanopores, which invites the

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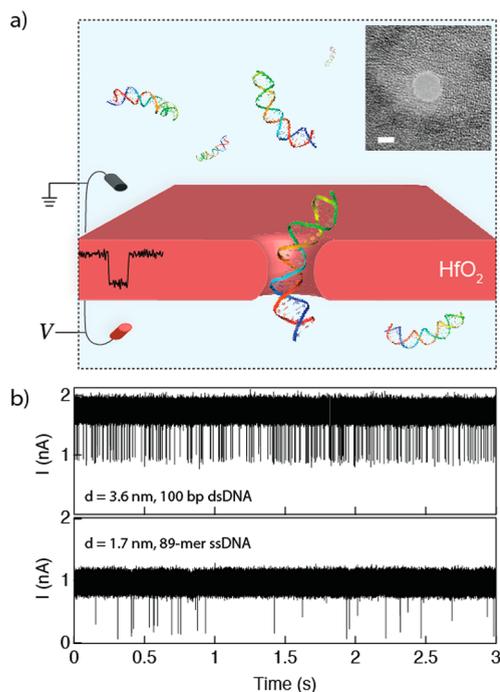
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exploration of biomolecular transport through other membrane materials, for example, aluminum oxide,<sup>34</sup> graphene,<sup>35–37</sup> boron nitride,<sup>38</sup> and, lately, DNA origami.<sup>39–41</sup> However, while each of these alternative materials presents unique advantages, none have the combined benefits of hydrophilicity, low-leakage, chemical resistance to strong cleaning acids, robust mechanical stability, and a simple means of fabrication.

Hafnium oxide ( $\text{HfO}_2$ ) is a wide band gap high-dielectric insulator with excellent chemical resistance<sup>42</sup> and comparable strength to  $\text{SiN}_x$ .<sup>42–44</sup> While  $\text{SiN}_x$  is as strong, it is plagued by a problem of stability at the nanoscale: the oxide of silicon is chemically favored over its nitride. This tendency of nitrides to oxidize is exemplified by the standard enthalpy of formations of  $\text{Si}_3\text{N}_4$  (–198 kcal/mol),<sup>45</sup>  $\text{SiO}_2$  (–217 kcal/mol),<sup>46</sup>  $\text{HfN}$  (88.2 kcal/mol),<sup>47</sup> and  $\text{HfO}_2$  (–266 kcal/mol).<sup>47</sup> Therefore, while  $\text{SiN}_x$  is normally a robust material, in an oxygen-rich environment the nitride surface is an evolving mixture of nitrogen and oxygen, the proportion of which can vary during nanopore fabrication<sup>29</sup> and following cleaning using oxygen-rich agents (e.g.,  $\text{O}_2$  plasma and hot piranha solution). In contrast, the chemical form of  $\text{HfO}_2$  is stable, which can improve reliability and reproducibility during nanopore experiments and, in principle, offer a well-regulated interaction of the pore walls with biomolecules. Finally, the isoelectric point of  $\sim 7$  for  $\text{HfO}_2$ <sup>48</sup> renders its surface near-neutral under physiological pH, which suggests compatibility of solid-state nanopores with studying transport of negatively charged biomolecules such as nucleic acids. Recently, Shim *et al.* demonstrated DNA translocations through a graphene/ $\text{HfO}_2$  pore, demonstrating the viability of this material for nanopore devices.<sup>49</sup>

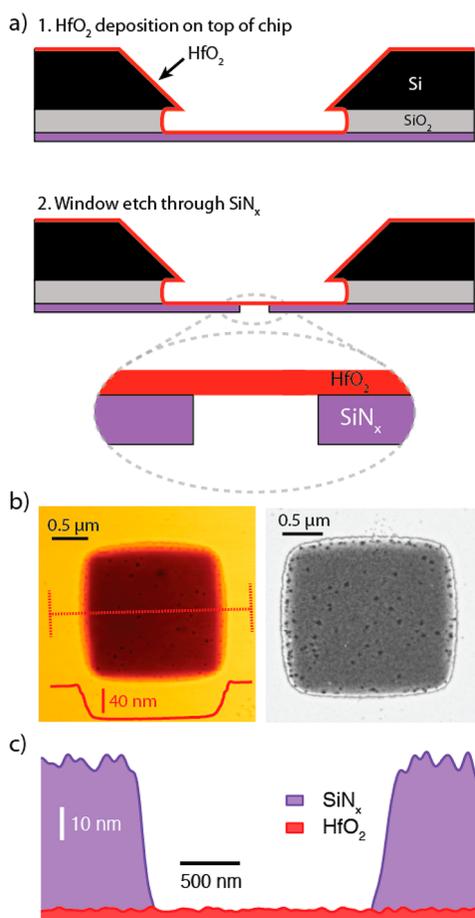
In this article we investigate single-stranded and double-stranded DNA transport through nanopores in ultrathin  $\text{HfO}_2$  membranes at high temporal resolution. Figure 1a shows the scheme of our nanopore setup, as well as typical traces during experiments with (b) double-stranded and (c) single-stranded DNA. First, we present the fabrication details of ultrathin  $\text{HfO}_2$  membranes and nanopores in such membranes. Next, we show that transport speeds of single-stranded and double-stranded DNA are slower than for  $\text{SiN}_x$  pores of equivalent geometries, and we argue that this slowing down is due to coordinative interaction of the DNA backbone phosphates with the  $\text{HfO}_2$  surface. Finally, we show for the first time that  $\text{HfO}_2$  pores with diameters as small as 1.4 nm are stable in size for several hours of continuous DNA translocation experiments, during which an estimated 50 000 DNA molecules are “flossed” through the pore without any detectable erosion of the pore walls. These results suggest that  $\text{HfO}_2$  is a superior material to  $\text{SiN}_x$  for nanopore biosensors.



**Figure 1.** Hafnium oxide nanopores. (a) Cartoon schematic of the experiment. A sample of DNA is placed on the negatively charged electrode side, and ion current through the pore is monitored. Electrophoretic transport of a DNA molecule produces a single spike. Inset shows a transmission electron microscope (TEM) image of a 3.6 nm diameter  $\text{HfO}_2$  nanopore (scale bar = 2 nm). (b) Continuous 3 s current traces of 100 bp dsDNA (top) and 89-mer ssDNA (bottom) translocating through  $\text{HfO}_2$  pores at respective biases of  $V = +175$  mV and  $+150$  mV (pore diameters  $d$  indicated in the figure).

## RESULTS AND DISCUSSION

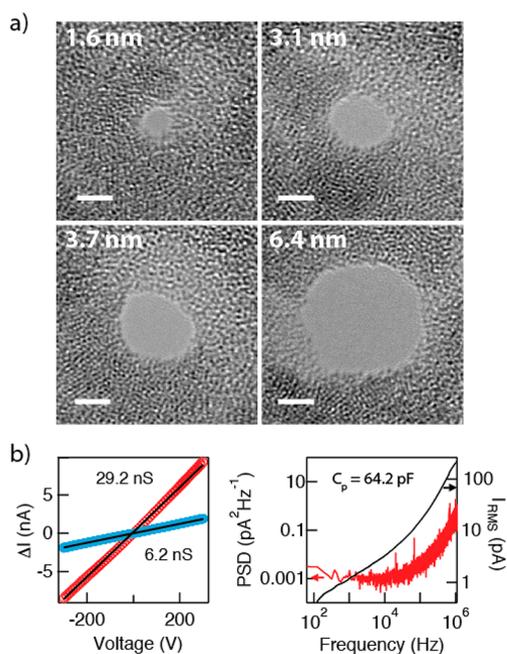
**$\text{HfO}_2$  Nanopore Fabrication.** We present a three-step fabrication process for  $\text{HfO}_2$  pores in Figure 2a. First, atomic-layer deposition (ALD) was used to deposit a 4.5 nm thickness of  $\text{HfO}_2$  film onto a free-standing low-stress  $\text{SiN}_x$  window (see Supporting Information).<sup>50</sup> Next, electron-beam resist was spun on the membrane, and a  $<2$   $\mu\text{m}$  square portion of the  $\text{SiN}_x$  window was irradiated using e-beam lithography and subsequently developed, after which the entire thickness of the exposed  $\text{SiN}_x$  was etched using an  $\text{SF}_6$  reactive ion etch (RIE) plasma. We have found that RIE overetching of the  $\text{SiN}_x$  layer did not remove the  $\text{HfO}_2$  film. The membrane's elemental composition was investigated using energy dispersive X-ray spectroscopy (EDS) with a transmission electron microscope. Figure 2b shows a dark-field scanning TEM (STEM) image in which stark contrast between the thick  $\text{SiN}_x$  support and the free-standing  $\text{HfO}_2$  membrane is visible. In addition, an atomic force microscope (AFM) scan of the same area is shown, in which the removed thickness of the  $\text{SiN}_x$  layer is confirmed. Hafnium and oxygen were present throughout the image in similar amounts, while the signals for silicon and nitrogen were virtually absent in the etched area. By combining a map of the integrated



**Figure 2.** Freestanding HfO<sub>2</sub> membrane fabrication. (a) 1. Atomic layer deposition is used to deposit a 3–8 nm thick HfO<sub>2</sub> layer onto the trench side of a freestanding silicon nitride (SiN<sub>x</sub>) window. 2. Reactive ion etching of a predefined window to expose the freestanding HfO<sub>2</sub>. (b) Atomic force microscopy (AFM) topograph (left) and dark-field scanning transmission electron micrograph (right) of a freestanding HfO<sub>2</sub> region. Dashed red line represents line scan that confirms the 50 nm etch step height. (c) Energy dispersive spectroscopy (EDS)-based thickness map of SiN<sub>x</sub> and HfO<sub>2</sub> (thickness estimated from AFM).

EDS spectra (see Supporting Information) with AFM topography data, a reconstructed thickness map of the membrane layers is presented in Figure 2c. We note that noise of the signal in the height map arises from instrumental noise and actual roughness of the deposited SiN<sub>x</sub> and HfO<sub>2</sub> films. Finally, since both the ALD and lithography steps are scalable to a whole wafer, these steps were carried out in parallel to produce a large number of HfO<sub>2</sub> membranes for experiments.

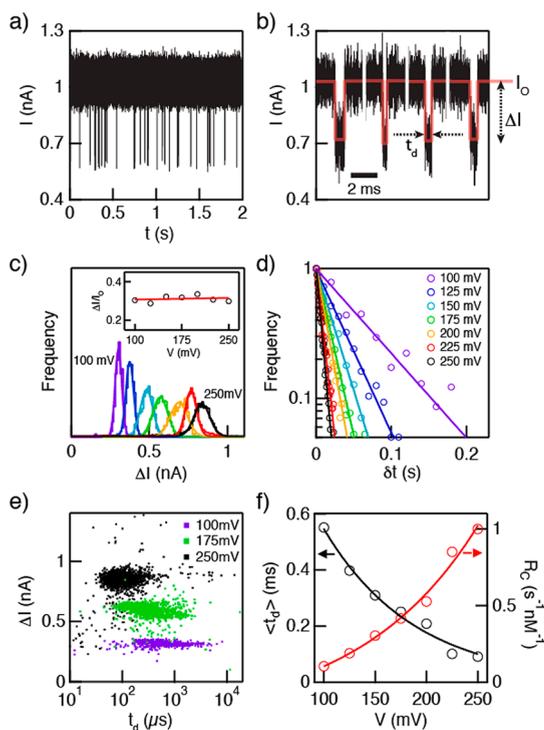
The third and final fabrication step was nanopore drilling using a transmission electron microscope. Hard irradiation ( $2.5 \times 10^8$  e/nm<sup>2</sup>) of a  $\sim 2 \times 2$  nm<sup>2</sup> region of the membrane resulted in slow formation of a nanopore, the kinetics of which are  $\sim 10$  times slower than for similar thickness silicon nitride membranes.<sup>51</sup> In contrast to SiN<sub>x</sub>, soft electron-beam irradiation of freestanding HfO<sub>2</sub> using 200 kV electrons ( $10^6$  e/nm<sup>2</sup>) for 40–60 s leads to a phase transition from an amorphous



**Figure 3.** Pore characterization. (a) Bright-field TEM images of nanopores of diameters 1.6–6.4 nm, drilled in a HfO<sub>2</sub> membrane. Contrast in the membrane portion of the image is due to thickness variations, a result of e-beam-induced crystallization of the HfO<sub>2</sub> film. (b) Current–voltage curves of two HfO<sub>2</sub> pores in 1 M KCl buffer, pH 8.0 ( $d = 5.9$  nm,  $d = 2.0$  nm), showing linear conductance. (c) Noise power spectral density (PSD, left axis) and integrated noise (right axis) of a  $d = 4.0$  nm pore at an applied bias of  $V = 250$  mV (range  $60$ – $10^6$  Hz). On the basis of the noise spectrum of this pore, we estimate a membrane capacitance of  $C_p = 64.2$  pF.

to a polycrystalline state (see Supporting Information), as previously observed for Al<sub>2</sub>O<sub>3</sub><sup>34</sup> and HfO<sub>2</sub>/graphene nanopores.<sup>49</sup> While we were able to produce pores in these crystallized HfO<sub>2</sub> nanodomains, their ionic conductance was always larger than anticipated. We hypothesize that these pores are unstable as a result of mechanical failure of the crystalline domain due to strain mismatch with the amorphous membrane.

Example bright-field TEM images of nanopores in the diameter range of 1.4–6.5 nm are shown in Figure 3a. Contrasting patches in the image correspond to thickness variations in the semicrystallized HfO<sub>2</sub> film, which are clearly induced by extended e-beam irradiation. Following nanopore fabrication, the devices were cleaned in hot piranha and then rinsed copiously in hot deionized water, and after vacuum drying they were immediately assembled in a custom PTFE cell. Current–voltage curves were used to measure the pore conductance, as shown in Figure 3b for a 5.9 nm and a 2.0 nm pore fabricated in 4.5 nm thick HfO<sub>2</sub> membranes. Linearity of the current–voltage curves was consistent with a symmetric and/or weakly charged pore surface. For a given batch of HfO<sub>2</sub> membranes we found a good agreement between pore conductance and diameter, although the pore thickness varied by as much as 50%, as determined by sizing from DNA translocation experiments (see Supporting Information). The pores



**Figure 4.** Transport of 150 nM 100 bp double-stranded DNA (dsDNA) through a  $d = 3.6$  nm HfO<sub>2</sub> nanopore. (a) Continuous two-second current trace at  $V = 100$  mV. (b) Representative concatenated events following analysis using OpenNanopore<sup>53</sup> software. Each event is defined by its mean current amplitude ( $\Delta I$ ) and dwell time ( $t_d$ ). Red line represents square wave fit to each event. (c) Histograms of  $\Delta I$  at different voltages in the range  $V = 100$ –250 mV, showing a regular increase in  $\Delta I$  with increasing voltage. Inset shows the fractional blockade,  $\langle \Delta I \rangle / I_o$ , which is found to be independent of voltage. (d) Distributions of event interarrival times at different voltages ( $\delta t$ ). Lines are fits to the distributions, from which the capture rates  $R_c$  are extracted. (e) Scatter plots of  $\Delta I$  vs  $t_d$  for selected voltages. The decrease in spread of  $t_d$  values with increasing voltages exemplifies the transition from diffusion-dominated to drift-dominated transport. (f) Peak  $t_d$  (left axis) and  $R_c$  (right axis) values as a function of voltage (see Supporting Information), showing exponential dependence for both parameters (see text).

exhibited low noise, as shown in Figure 3c by the power spectral density (PSD) and integrated current noise for a 4.0 nm diameter pore at an applied voltage of 250 mV. By painting most of the chip surface with an elastomer gasket<sup>52</sup> we were able to reduce the capacitance of our chips to the range 60–150 pF, which is sufficient to enable measurements at wide signal bandwidths ( $\geq 200$  kHz).

**Double-Stranded DNA Transport.** We first characterize the voltage-driven transport of double-stranded DNA (dsDNA) through our HfO<sub>2</sub> pores. While a good correspondence is found between the TEM-measured pore size and the observed conductance, quoted pore sizes throughout the paper were independently assessed from the blocked current level during DNA translocation experiments.<sup>20</sup> In Figure 4a, a representative two-second current trace is shown of a 3.6 nm diameter pore at  $V = 100$  mV following the addition of 150 nM of

100 bp dsDNA to the negatively biased *cis* chamber. For each experiment,  $>60$  s of data similar to what is shown in Figure 4a was analyzed offline using OpenNanopore, an open source translocation data analysis package from the Radenovic Lab at EPFL.<sup>53</sup> OpenNanopore fits all detected single-level spikes from the trace with rectangular pulses, as illustrated in Figure 4b (multilevel events were rare and as such they were ignored). The duration of the pulse corresponds to the dwell time ( $t_d$ ), while the amount of reduction in the baseline current from the open-pore level ( $I_o$ ) is referred to as  $\Delta I$ . The molecule's arrival time,  $\delta t$ , is the wait time between consecutive event beginnings.

Figure 4c plots histograms of  $\Delta I$  for each experimental voltage. We see that  $\Delta I$  increases linearly with voltage (as does  $I_o$ , not shown). However, as shown in the inset to the figure, the fractional blockade ( $\langle \Delta I \rangle / I_o$ ) is independent of voltage in the range 100–250 mV. As mentioned above, the pore diameter can be characterized based on the fractional blockade value, assuming a dsDNA cross-sectional diameter of 2.2 nm.<sup>20</sup> Assuming that the current blocked is entirely due to a fractional excluded volume of DNA from the pore, we use measured  $I_o$  and  $\Delta I$  values to determine the pore diameter  $d$  and its effective height  $h_{\text{eff}}$ .<sup>20,21</sup>

$$I_o = V\sigma \left( \frac{4h_{\text{eff}}}{\pi d^2} + \frac{1}{d} \right)^{-1};$$

$$\Delta I = V\sigma \left( \frac{4h_{\text{eff}}}{\pi(2.2 \text{ nm})^2} + \frac{1}{2.2 \text{ nm}} \right)^{-1}$$

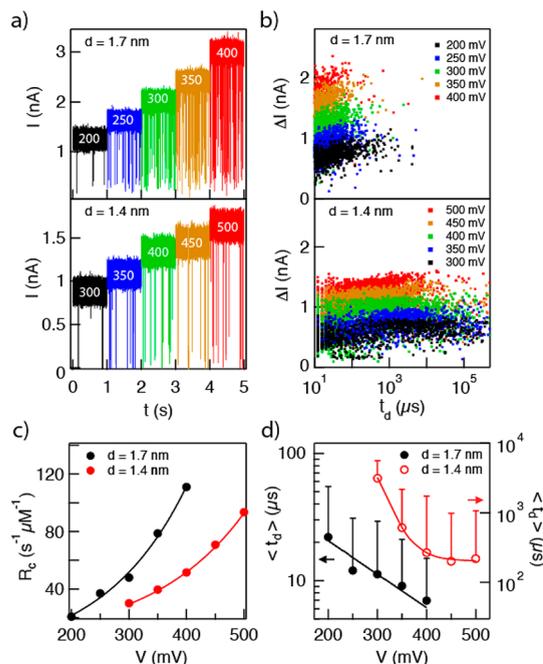
where  $V$  is the applied voltage and  $\sigma = 0.096$  S/cm is the measured specific conductance of the buffer at 25 °C. For the pore in the experiment shown in Figure 4, we find  $h_{\text{eff}} = 7$  nm (the highest pore thickness we observed) and  $d = 3.6$  nm. Further, we determine the capture rate  $R_c$  from each experiment by fitting the arrival time distributions to a first arrival time process  $P(t) = A \exp(-R_c t)$ , as seen in Figure 4d.<sup>54</sup> The inverse time constant of each fit corresponds to the event rate. In small pores, DNA capture rates are limited by an energetic penalty of DNA confinement within the pore, and the event rate is expected to depend exponentially on voltage,<sup>54</sup> whereas in large pores capture is limited by arrival time to the pore mouth (Smoluchowski limit), in which case capture rate is linearly dependent on voltage.<sup>55</sup> We indeed observe exponential capture rate dependence with voltage (plotted on the left axis of Figure 4f), as previously observed for similar-diameter pores.<sup>19</sup> While a quantitative comparison was not pursued here, we find that the capture rates in our HfO<sub>2</sub> pores are higher than or similar to those in prior studies.<sup>19,56</sup>

Scatter plots of  $\Delta I$  vs  $t_d$  for selected voltages in the range 100–250 mV are displayed in Figure 4e. Upon increasing the applied voltage, a noticeable decrease

of the spread in  $t_d$  distributions is observed, coupled to an increase in  $\Delta I$  spread. We attribute this reduction in the spread of  $t_d$  to a transition from diffusion-dominated transport to drift-dominated transport: at low bias values (100–150 mV), DNA transport is hindered by interactions with the pore walls and hydrodynamic interactions that present a barrier for transport, whereas at high bias values (200–250 mV) electrophoretic forces dominate DNA transport.<sup>57</sup> In order to obtain the most likely dwell times, we have plotted log-normal distributions (see Supporting Information) and extracted the peak positions, which are plotted in Figure 4f (left y-axis). As seen in the plot, the characteristic dwell times in the voltage range 100–250 mV correspond to average DNA velocities of 5.5–1  $\mu\text{s}/\text{bp}$ , respectively. The minimum characteristic velocity we obtained ( $V = 100$  mV, 181 bp/ms) compares favorably with other works, as seen in a recent compilation by Venkatesan *et al.*<sup>2</sup> Comparison of our measured DNA average velocity with a similar-diameter  $\text{SiN}_x$  pore shows a steeper dependence on voltage for  $\text{HfO}_2$ , which may be due to the stronger interactions of DNA with the  $\text{HfO}_2$  pore walls (see Supporting Information). Although the exact mechanism of this interaction is not clear, prior studies of a series of M(IV) oxides such as  $\text{ZrO}_2$ ,  $\text{TiO}_2$ , and  $\text{HfO}_2$  indicate a reasonable affinity toward phosphate groups,<sup>58–61</sup> which may mediate DNA slowing by increasing frictional forces with the pore walls during the translocation process.

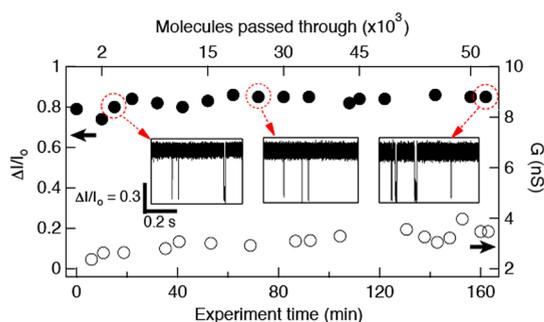
**Single-Stranded DNA Transport.** Nanopore detection of single-stranded DNA (ssDNA) has been studied extensively as a potential technology for DNA sequencing.<sup>4,5,62</sup> To show that  $\text{HfO}_2$  nanopores are compatible with single-stranded DNA experiments, we evaluated the transport kinetics of an 89-mer single-stranded DNA molecule through two different  $\text{HfO}_2$  pores with diameters of 1.4 and 1.7 nm. Representative one-second snapshots of the traces collected for both pores at different voltages are shown in Figure 5a. The traces show events with very deep blockages for both pores. Specifically, for the 1.4 nm pore the mean fractional blockade is 83%, while for the 1.7 nm pore the mean fractional blockade is 70%. These fractional blockades are close in magnitude to  $\alpha$ -hemolysin ( $\alpha\text{HL}$ ), for which we have independently measured a  $\langle \Delta I \rangle / I_0$  value of 80% (see Supporting Information). It is noteworthy to remark that while  $\alpha\text{HL}$  nanopores do not exhibit efficient capture from the  $\beta$ -barrel (*trans*) side of the membrane without a vestibule,<sup>63</sup> capture of molecules into both  $\text{HfO}_2$  pore sizes was at least as efficient as capture into the vestibule (*cis*) side of  $\alpha\text{HL}$ . At 200 mV, we measure a rate of  $\sim 20 \text{ s}^{-1} \mu\text{M}^{-1}$  for  $\text{HfO}_2$ , while previous experiments have measured  $7 \text{ s}^{-1} \mu\text{M}^{-1}$  for  $\alpha\text{HL}$  at 200 mV.<sup>54</sup>

Similarly to dsDNA, a ssDNA molecule experiences strong interactions with the  $\text{HfO}_2$  pore walls, which



**Figure 5.** Transport of 89-mer single-stranded DNA (ssDNA) through  $\text{HfO}_2$  pores with  $d = 1.4$  and  $1.7$  nm. (a) Continuous current traces at various voltages (indicated in white text on traces). Deep fractional blockades are observed;  $\Delta I/I_0 = 83\%$  for  $d = 1.4$  nm and  $70\%$  for  $d = 1.7$  nm pore. (b) Scatter plots of  $\Delta I$  vs  $t_d$  demonstrate the impact of a  $0.3$  nm pore diameter reduction on the spread of dwell times. This strong dependence is evidence of strong interactions between the ssDNA molecule and the  $\text{HfO}_2$  pore. (c) Normalized capture rates as a function of voltage. Both pores exhibit exponential dependence of event rate on voltage, owing to an energetic barrier for capture into the pores (error bars smaller than markers). (d) Mean dwell times for  $1.7$  nm pore (left axis) and  $1.4$  nm pore (right axis). Evidence of strong interactions is seen by the orders of magnitude longer dwell times and wider spread of the distributions (see Supporting Information), as well as the superexponential dependence of dwell times on voltage for the  $1.4$  nm pore.

causes an enormous distribution of dwell times. In Figure 5b, scatter plots of fractional current blockades vs dwell times are shown for the same 89-mer ssDNA sample transported through  $1.7$  and  $1.4$  nm diameter pores. It is striking that a  $\sim 0.3$  nm reduction in pore diameter increases the most likely dwell times by  $\sim 30$  and the spread in dwell times by  $\sim 100$ . This large variance in dwell time can be attributed to strong interactions between the ssDNA molecule and the walls of the  $\text{HfO}_2$  pore, which may cause stick–slip motion of the ssDNA through the pore. In addition to phosphate backbone interactions, we cannot rule out interactions of the  $\text{HfO}_2$  surface with specific nucleobases.<sup>61</sup> While not dynamically controllable as in other proposed devices,<sup>64</sup> this enhanced interaction of DNA with  $\text{HfO}_2$  pores can be useful for slowing DNA motion through the pore. Upon fitting the dwell time data to log-normal distributions (see Supporting Information), the dependence of the most likely dwell time ( $\langle t_d \rangle$ ) on voltage is shown in Figure 5d. In the figure, one-sided error bars represent the long-tail variance of the distributions.



**Figure 6.** Time stability data for a 1.4 nm diameter HfO<sub>2</sub> pore. Plot shows the fractional current blockade  $\Delta I/I_0$  (left axis) as a function of the  $\sim 2.5$  h experiment time. The pore conductance as a function of time is shown on the right axis. Insets show current traces at different times of the experiment ( $V = 350$  mV). Top axis shows the estimated number of molecules passed through the pore.

While exponential dependence is observed for the 1.7 nm diameter pore (left axis), we find superexponential behavior of  $\langle t_d \rangle$  for the 1.4 nm pore (right axis). Recent Langevin dynamics simulations of a strongly interacting pore find a superexponential relationship between driving force and dwell time,<sup>65</sup> which produce remarkably similar behavior to our experiments. Though further investigation is required, two non-exclusive mechanisms can explain this behavior: (1) the pore we have used is too small to allow unhindered passage of ssDNA nucleobases, resulting in steric-dominated stick–slip motion through the pore,<sup>66</sup> and (2) chemical interactions between ssDNA and the HfO<sub>2</sub> surface are responsible for this observed friction.<sup>61</sup>

Finally, since the properties of synthetic nanopores are more susceptible to change over the course of an experiment than those of protein pores,<sup>31</sup> we investigated the abrasion resistance of a sub-2 nm HfO<sub>2</sub> pore during a multihour experiment. In Figure 6, we plot the fractional current blockade ( $\Delta I/I_0$ ) as a function of experiment time for a 1.4 nm diameter pore at  $V = 350$  mV (closed circles, left axis). The pore conductance  $\Delta G$  over time is also plotted (open circles, right axis). During this experiment,  $>50\,000$  ssDNA molecules have been passed through the pore, and yet the unchanged  $\Delta I/I_0$  indicates that the pore diameter remains constant; the minor  $<10\%$  conductance change is merely the result of water evaporation from

the buffer. Given the strong interactions of ssDNA with the 1.4 nm pore, one would expect the pore to clog easily. Counterintuitively, these pores simultaneously demonstrate strong pore–analyte interactions and resistance to clogging. We attribute this to the pore thinness, which serves to both confine the region of strongest interaction and increase the electric field (*i.e.*, driving force) within the pore. This result exemplifies the strong chemical and mechanical stability of the HfO<sub>2</sub> membrane.

## CONCLUSIONS

In conclusion, we have demonstrated that HfO<sub>2</sub> is a viable alternative to SiN<sub>x</sub> for solid-state nanopore sensors. Fabrication of a wafer-full of HfO<sub>2</sub> membranes and nanopore fabrication in these membranes using a TEM are straightforward. HfO<sub>2</sub> pores are hydrophilic, stable, and have nearly neutral surface charge in physiological conditions. By studying voltage-driven transport of DNA molecules, we have shown that 3.6 nm diameter HfO<sub>2</sub> pores efficiently admit dsDNA molecules at lower bias voltages than SiN<sub>x</sub> pores, while transport is slower than for SiN<sub>x</sub> pores of similar geometry. Likewise, with 1.4 nm diameter pores we have measured much longer and more spread out ssDNA transport time statistics than with a 1.7 nm diameter pore, suggesting very strong interactions between the material and the nucleic acid molecules. The combined experiments point to interaction between the DNA backbone and HfO<sub>2</sub>, which we posit comes from phosphate/HfO<sub>2</sub> interactions. Finally, the pores exhibit a remarkable stability over time, which enables the fabrication of small pores in thin membranes that are usable for hours of continuous measurements. Further studies of the interactions between DNA and HfO<sub>2</sub> in the context of voltage-driven or enzyme-driven DNA translocation<sup>67</sup> may improve the detection of DNA polymers through solid-state nanopores,<sup>23</sup> enable a more controlled transport through nanopores equipped with transverse electrodes,<sup>68–70</sup> enable high-resolution studies of DNA/protein interactions *via* rupturing forces,<sup>66,71</sup> and be used in conjunction with small graphene pores for a further reduction of DNA velocity,<sup>22,72</sup> as well as for other nanopore-based applications.

## MATERIALS AND METHODS

Substrates for nanopore fabrication were  $5 \times 5$  mm<sup>2</sup> Si chips with a 50 nm thick SiN<sub>x</sub> film deposited on a 2.5 μm thick thermal SiO<sub>2</sub> layer, which helps to reduce electrical noise. HfO<sub>2</sub> films were deposited at 150 °C using a GEMSTAR benchtop ALD system (Arrandance), with tetrakis(ethylmethylamino)hafnium and H<sub>2</sub>O used as a precursor and oxidizer, respectively.<sup>50</sup> AFM- and ellipsometry-calibrated thicknesses of SiN<sub>x</sub> were etched in a Technics Micro-RIE Series 800 etcher using sulfur hexafluoride (SF<sub>6</sub>) at 300 mTorr and 150 W. SiN<sub>x</sub> was protected with a 950 PMMA etch mask, and a small region was exposed using Nabit

NPGS e-beam writing software on a Hitachi S-4800 scanning electron microscope. Exposed PMMA was developed with 3:1 isopropyl alcohol and methyl isobutylketone, and following SiN<sub>x</sub> thinning PMMA was removed using acetone.<sup>20</sup> Nanopores were fabricated and imaged at Northeastern University using a JEOL 2010FEG transmission electron microscope at 200 kV.

Nanopore chips were cleaned using hot piranha followed by hot water. After vacuum drying, the chips were mounted in a PTFE cell using a quick-curing elastomer gasket (Smooth-On EcoFlex 5). Cell chambers were filled with 1 M KCl buffer solution (pH 8.3, 10 mM Tris, 1 mM EDTA), and Ag/AgCl electrodes were

inserted into each chamber. Current data were collected at 4 MS/s and digitally low-pass filtered using a Chimera Instruments VC100 amplifier system<sup>23</sup> unless otherwise indicated. Before addition of a DNA sample, a current–voltage curve and a several second current trace at constant bias were collected to ensure a steady open pore current. Sample molecules were then thoroughly mixed with the buffer in the chamber using a pipet to achieve a final desired concentration. Molecules and concentrations were as follows: for ssDNA experiments, a 30–100 nM 89-mer solution was used (see Supporting Information). For dsDNA experiments, a 150 nM solution of 100 bp Fermentas NoLimits DNA fragment was used (Thermo Scientific).

**Conflict of Interest:** The authors declare the following competing financial interest(s): J.K.R. is a principal in Chimera Instruments.

**Supporting Information Available:** Membrane characterization details, raw traces, analysis details, and comparison with other pores. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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